



SECTION A-A

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	73432-03101	ANVIL	1
2	73432-03102	COLLET	1
3	73432-03103	JAW SET	1
4	73412-03604	FOLLOWER	1
5	73432-03104	SLEEVE	1
6	73412-03607	O-RING	6
7	73430-05004	COLLET LOCK	1
8	73432-02012	COLLET ADAPTER	1
9	73432-02013	LOCKING PIN	1

NOTE:

- ASSEMBLY DRAWING 73432-03100(S) TO BE SUPPLIED WITH THE ASSEMBLY.
- REFER TO THE LARGE DIAMETER AVBOLT NOSE ASSEMBLY DATASHEET 07900-00905 FOR ASSEMBLY, DISMANTLING AND SERVICING INSTRUCTIONS.
- CONTACT SURFACES BETWEEN ITEMS 2, 3 & 4 TO BE LUBRICATED WITH GREASE.
- ASSEMBLY TO BE SUPPLIED WITHIN PROTECTIVE NETTING.
- PRESS FIT COLLET LOCK INTO COLLET, ENSURING COLLET LOCK IS JUST BELOW THE OUTER DIAMETER OF THE COLLET.

PART DESCRIPTION		PART NUMBER	
LIMITS UNLESS STATED	DECIMAL ±0.13mm ANGULAR ±1/2 DEGREE DRILL EN 20286/BS 1916-H11 SURFACE N8 TEXTURE ✓	DIMENSIONS IN mm UNLESS STATED INCH DIMENSIONS IN PARENTHESES REMOVE ALL BURRS AND SHARP EDGES	This document is the property of Avdel UK Limited and is issued on the express terms that it is to be treated as private and confidential and is not to be communicated to any other person. All patents, manufacturing and design rights are reserved by Avdel UK Limited.
MATERIAL			Size: A3
HEAT TREATMENT			
SURFACE TREATMENT		LUBRICATION	
DRAWN	DATE	ISSUE	A B C D
R. KING	26-04-10	C.N.	11/374 16/051 16/373 17/001
DRAWING DESCRIPTION		NOSE ASSEMBLY - 1/2" AVBOLT - 45° NOSE PROFILE (AV15 TOOL)	
 Avdel UK Limited Pacific House, 2 Swiftfields, Watchmead Industrial Estate, Welwyn Garden City, Hertfordshire, AL7 1LY Registered in England: No. 315076		WEIGHT	0.968 kg
		DO NOT SCALE	
DRAWING NUMBER		73432-03100(S)-D	
		Sheet: 1 of 1	
		Revision: D	